



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3943-051
Job Sheet 171831



Part No: D3943-051

Job Qty: 2 ea

Part Name: Handle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP RevA: add DEO DD 09.11.18 verified by:JLM IPP Rev:B as per dwg REV.C DD 10.02.22 verified by:EC IPP REV:C 11.08.16 AS PER REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Large Fab-2		DYC 18/06/06
100	Large Fab	2 pcs	2/27/18	2/27/18	0.00	2.78	Large Fab 3		DYC 18/06/07
110	QC	2 pcs	2/27/18	2/27/18	0.00	0.00	QC5		12
120	QC	2 pcs	2/27/18	2/27/18	0.00	0.00	QC9		
130	Powdercoat	2 pcs	2/28/18	2/28/18	0.00	0.19	Powdercoat8		BL 18-6-29
140	QC	2 pcs	2/28/18	2/28/18	0.00	0.00	QC3		JLM 18-7-3
150	Packaging	2 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		21
160	QC21-SA	2 Ea	2/28/18	2/28/18	0.00	0.00	QC21		9-00 JUL 03 2018

Part Op 100 - Drill handle assembly and assemble as per dwg

Descriptions: 130 - 1- MASK THREADS PRIOR TO PAINTING AS PER DWG 2- POWDER COAT:

M116329 START 8:10 OUT 3:30 FINISH 8:40

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3943-5	Plate	2 Ea (1 ea)	90-Start up Operation	5044237 (2X)
D3943-7	Stud	4 Ea (2 ea)	90-Start up Operation	F155344-2 (1X) F161298-1 (3X)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3943-5	2	0	0
	D3943-7	4	32	0

Part Specifications

not be found.

Plex 2/8/18 2:52 PM dart.lacelle.linda



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Container No: S078321



Part: D3943-051

Job No: 171831

Serial No/Batch: S078321

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18